New Version Morticer & Accessories (October 2009 onwards)

Complete Morticer

Description	Order Ref
Standard Morticer complete with 3 carbide cutters (CWB19, CWB22 & CWB25)	JIG1
Offset Morticer complete with 3 carbide cutters (CWB19, CWB22 & CWB25)	JIG2

Carbide Tipped Mortice Wood Cutters

Size	Order Ref	Size	Order Ref
16.2mm (5/8")	CWB16	23.0mm	CWB23
17.5mm (¹¹ / ₁₆ ")	CWB18	23.8mm (¹⁵ / ₁₆ ")	CWB24
19.0mm (³ / ₄ ")	CWB19	25.4mm (1")	CWB25
20.0mm	CWB20	27.0mm (1 ^{1/} /16")	CWB27
20.6mm (¹³ / ₁₆ ")	CWB21	28.6mm (1 ¹ / ₈ ")	CWB29
22.2mm (⁷ / ₈ ")	CWB22	31.8mm (11/4")	CWB32

Plunging Cutters

Size	Order Ref	Size	Order Ref
17.6mm	PD18	25.4mm	PD25
23.0mm	PD23	29.0mm	PD29

Aluminium Cutters

Size	Order Ref	Size	Order Ref
16.2mm (⁵ / ₈ ")	NAB16	25.4mm (1")	NAB25
19.0mm (³ / ₄ ")	NAB19	31.8mm (1 ¹ / ₄ ")	NAB32

Spare Parts

Description	Order Ref
Offset Housing Kit	DBB/HK/O
Housing Kit c/w fixings (Doors up to 55mm)	DBB/HK
Housing Kit c/w fixings (Doors 55mm+)	DBB/HK/S
Standard Shaft (Locks up to 100mm)	JIG/SS
Long Shaft (Locks up to 185mm)	JIG/LS
6 Set Screws & Allen Key	DBB/GS
Plastic Carrying Case	DBB/CC
Canvas Carry Bag	DBB/CB

Small Bore Kit

Description	Order Ref
Housing kit (inc spanners)	DBB/SB/HK
Shaft and depth stop	DBB/SBS
Wood Cutter 13.2mm	WB13
Wood Cutter 14.6mm	WB15

Long Drill Kit

Description	Order Ref
Long Drill Adapter	DBB/LD/A
10mm x 950mm long, wood drill	10950
10mm x 1250mm long, wood drill	101250

Technical Data

Drill requirements - 13mm (¹/₂") Chuck, recommended speed 2,000 - 3,000rpm Standard shaft depth - 90mm (100mm without stop) Long shaft depth - 170mm (180mm without stop) Door thickness Standard Morticer - max opening 55mm Door thickness Standard Morticer with DBB/HK/S Special Housing - max opening 80mm Door and Frame Width Offset Morticer - max opening 95mm

Old Version Spares Identified as Snap-on Cutters packed in Orange boxes.

Mortice Wood Cutters

Aluminium Cutters

Description	Order Ref	Description	Order Ref
16.2mm (⁵ / ₈ ")	WB16	16.2mm (5/8")	AB16
17 . 5mm	WB18	19.0mm (¾")	AB19
19.0mm (³ /4")	WB19	25.4mm (1")	AB25
20.0mm	WB20	31.8mm (1 ¹ / ₄ ")	AB32
20.6mm (¹³ / ₁₆ ")	WB21		
22.2mm (⁷ / ₈ ")	WB22	Shafts	
23.0mm	WB23	Description	Order Ref
23.8mm (¹⁵ / ₁₆ ")	WB24	Standard Shaft for locks up to 100mm(4")	DBB/SS
25.4mm (1")	WB25	Long Shaft for locks up to $185 \text{mm}(7^{1/2})$	DBB/LS
27.0mm (1 ¹ /16")	WB27		
28.6mm (1 ¹ / ₈ ")	WB29	All items subject to availability	
31.8mm (1 ¹ /4")	WB32		

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Souber Tools 5 minute 5 minute Carbide cutters, for wood morticing. The choice of locksmiths



Perfect lock fitting every time with the DBB Morticer

Used and acclaimed by locksmiths and builders alike, the DBB morticer has proved itself an invaluable tool for anyone regularly fitting mortice locks.

Features

- Cuts a mortice for the body and face-plate
- Fast and accurate, saves you time and money.
- Carbide wood cutters.
- The self-centring iig cuts marking-up time.
- Vertical guides, height and depth stops mean that you cannot overrun the cut area.





Shaft with depth stop

Use a power drill (not included) with a $\frac{1}{2}$ " chuck and running speed of 2,000-3,000rpm.

Bottom clamp and lower stop

Carbide Tipped Mortice Cutters

Compared to the previous design, these improved carbidetipped mortice cutters increase the cutting speed by upto 50% and keep their sharpness longer.

The simplified, screw-on 'anti-lock' design enables the cutter to be released quickly using the spanner provided. Twelve cutters are available packed in tough blue boxes.

Aluminium Cutters

With specially designed cutters, aluminium doors present no problems for the solidly constructed DBB Morticer.

Four cutter sizes provide you with all the range vou need to cut a lock slot in an aluminium door.

Lona Drill Kit

The LONG DRILL KIT has been specifically designed for the easy installation of electric lock cables through wooden doors, from lock to hinge.

After cutting the lock mortice, the long drill adapter kit converts a morticer into a guide for a long drill system. Special geometry helps to keep the drill 'on line' with minimal effort.

Leading in its field, the LONG DRILL KIT is guick, accurate and easy to use.



Carbide Tipped Mortice Cutter



Aluminium Door Cutter



Long Drill Adapter



Long Drill Adapter installed on housing



problems.

instruction manual.

User friendly instructions

illustrations.

The side slide attachment for offset morticina

Available as a complete kit, or as an upgrade for your standard morticer, this attachment has been developed for European-style rebated doors with off-centre lock mortices.

Using the same vertical bar & clamp system, the attachment has a side sliding shaft housing, so that mortices can be cut off-centre.

This flexibility allows you to cut hinge recesses and the mortice for the strike plate on door frames less than 95mm thick.



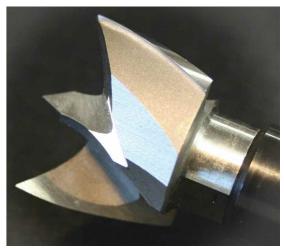
Plunging Cutters

These new cutters are ideal for installers who need perfectly drilled true holes. Ideal for the quick installation of Tubular Latches. Deadbolts, Concealed Door Closers etc. The range of 4 sizes of 'Plunging Cutters' are designed for locks where perfect installation is an issue. Made from High Speed Steel, these very effective 3 point plunging drills are a real bonus for those wanting to solve installation

Included in the price

Every morticer comes complete with a heavy duty case, the jig of your choice, self centring or adjustable, stops, drive shaft, three wood cutters and the

Our easy to follow instruction manual will help you get the best out of the DBB morticer with clear step-by-step



Plunging Cutter.



The complete Mortice Kit included in the price.

Additional and special accessories

Any part of the morticer can be replaced individually and in addition we can offer 14 sizes of wood cutters, four sizes of aluminium and plunging cutters and the special kits for non-standard locks and applications.